



100% ACRYLIC EMBROIDERY THREAD

Durakril®

Durak Durakril® is a matte, hairy and natural looking embroidery thread made of 100% acrylic. It is an ideal thread for overlock, filtering and decorative purposes. Durakril® meets embroidery demands for decorative applications that require volume or overlock. DURAK Durakril® increases the production efficiency while improving the color harmony and quality of your embroidered product.



Product Properties

- **O** Matte and natural appearance
- Wool-like embroidery look
- **O** High color fastness
- **O** Excellent performance even in high speed embroidery machines

Areas of Use

- Shoes
- Filtration
- Hats

- **Decorative uses**
- Bags
- **Woolen sweaters**
- **Home Textile**
- **Chenille embroidery**



Durakril®

Physical Properties

Melts at 260°C and softens at 220 - 240°C. Shrinkage is less than 1% at 150°C.

Chemical Properties

Mineral acids: Resistant against most mineral acids. Alkalis: Unaffected by weak alkalis, moderately resistant to strong alkalis. Organic solvents: Unaffected by normal solvents, soluble in some phenolic compounds. Bleaching: Unaffected. Microorganisms (Mildew/Rot): Unaffected. Washing / Dry Cleaning: Unaffected. Moisture regain: %0.4



Thickness and Strength Chart

| Ticket No. | Nominal Tex | Strength CN | Elongation % | Needle Size (Nm) |
|------------|----------------|----------------|-----------------|---------------------|
| 12 | 50 | 1.100 | 22 - 28 | 90 - 100 |

Presentation

DURAKRIL 12-M

Col. 08447

8

581330

Durak Durakril® offers a wide range of colors.

Storage Conditions

Must be stored away from heat, humidity and direct sunlight.





Color Fastness

| Washing fastness at 60°C | ISO 105 C06 | Min. 4 |
|---------------------------|-------------|--------|
| Water fastness | ISO 105 E01 | Min. 4 |
| Friction fastness | ISO 105 X12 | Min. 4 |
| Hypochlorite fastness | ISO 105 N01 | Min. 4 |
| Dry cleaning fastness | ISO 105 D01 | Min. 4 |
| Perspiration fastness | ISO 105 E04 | Min. 4 |
| Artificial light fastness | ISO 105 B02 | Min. 4 |